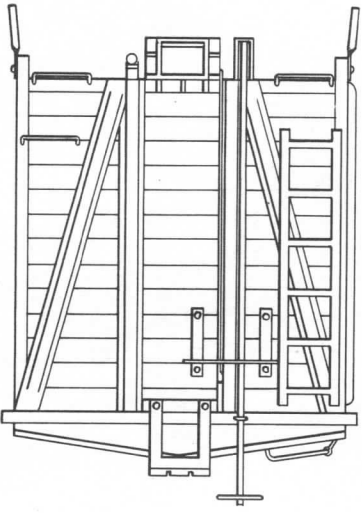
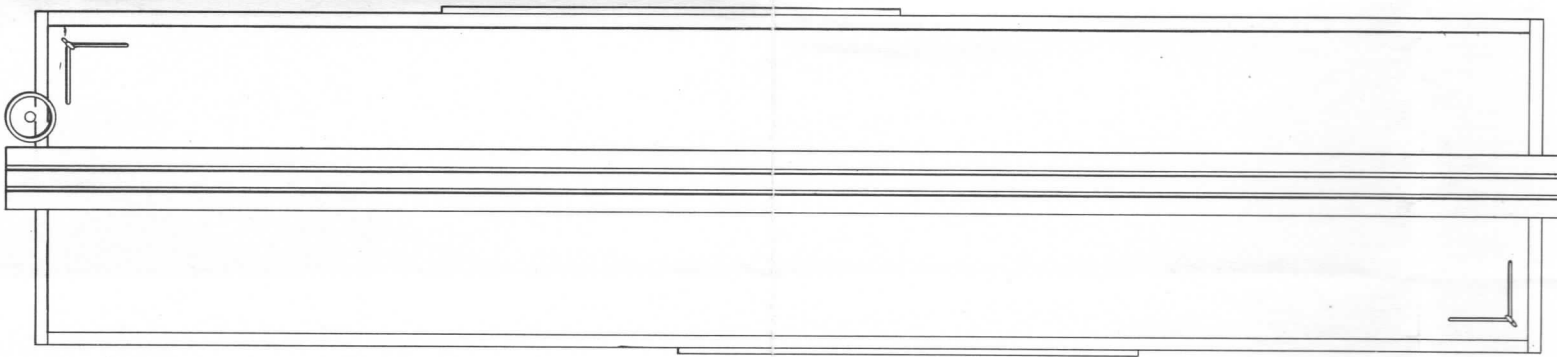
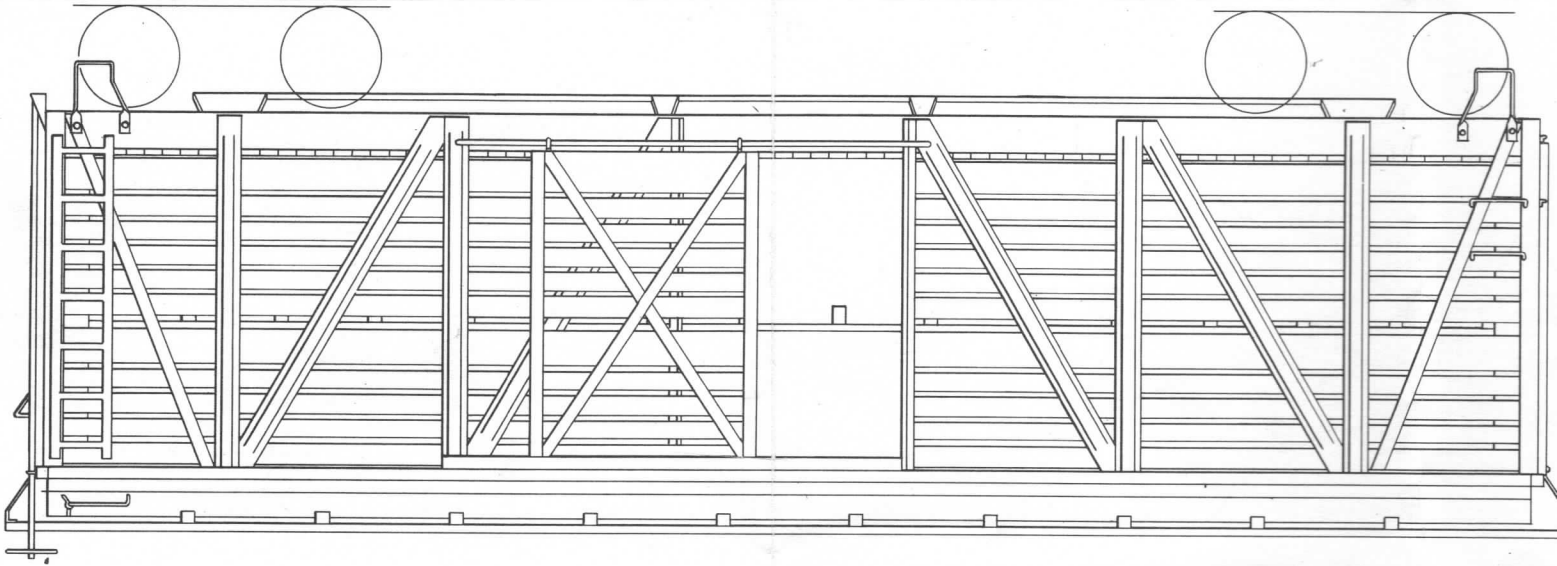
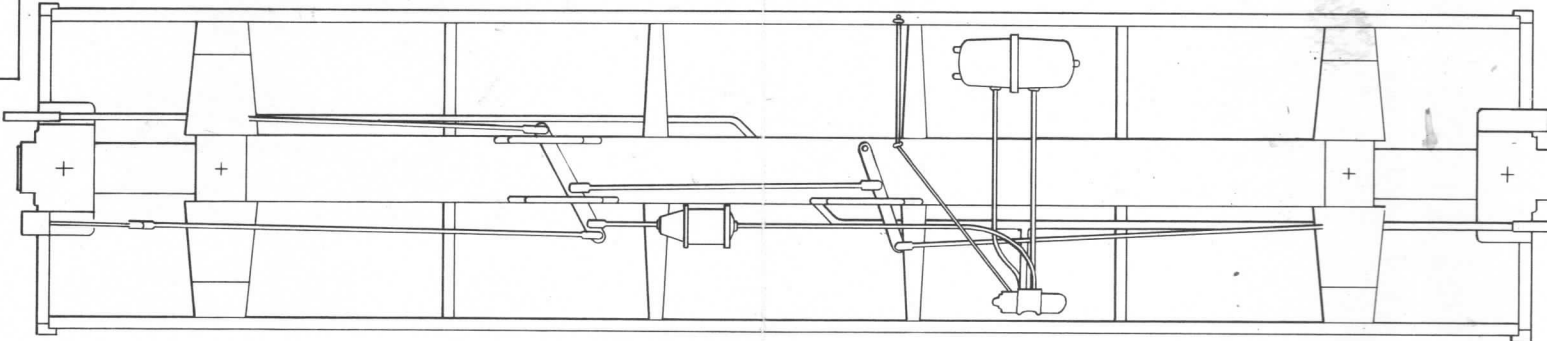
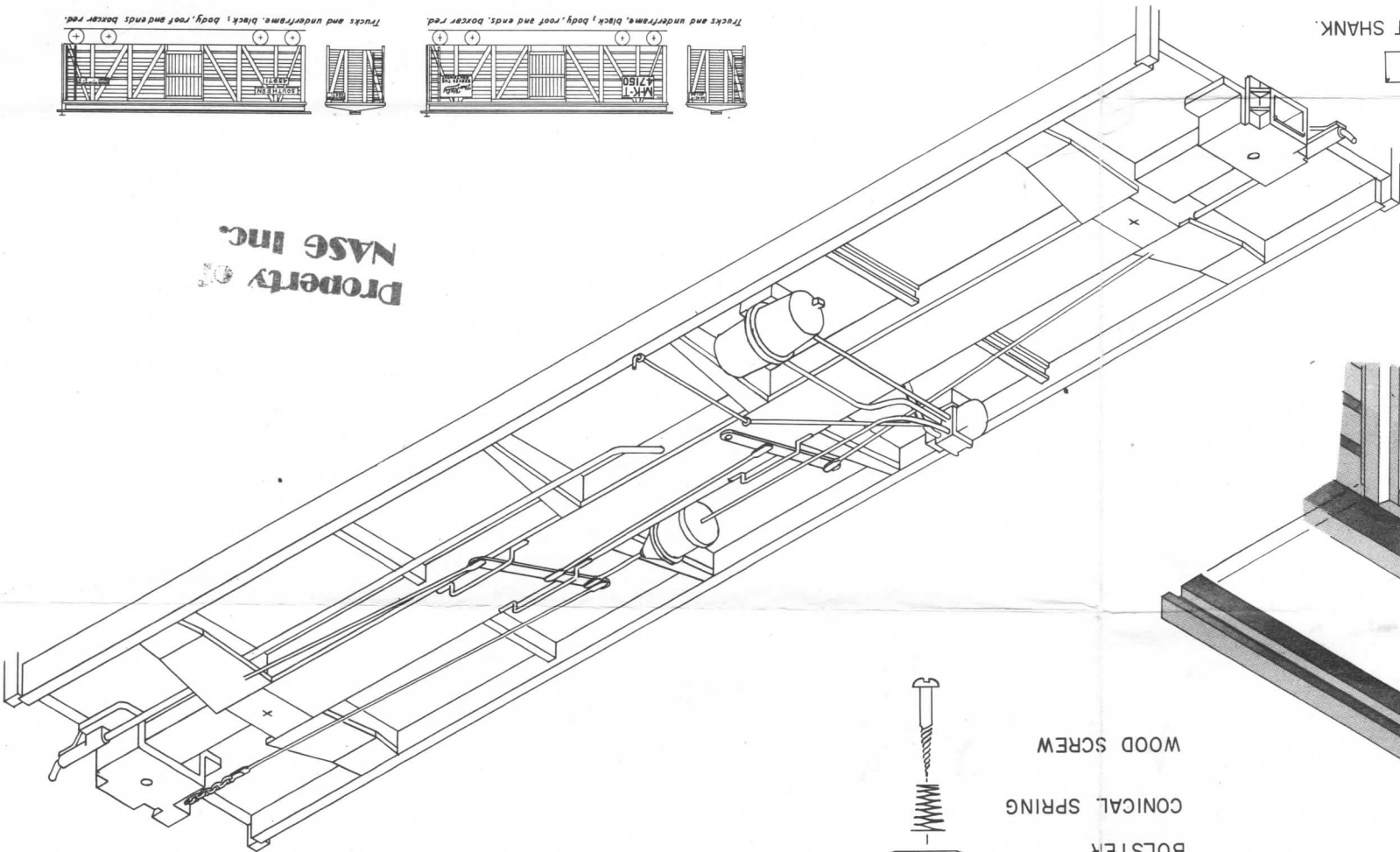
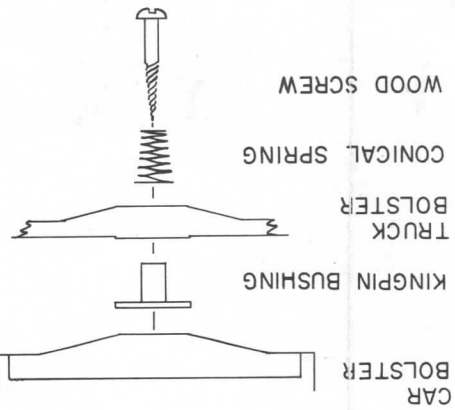


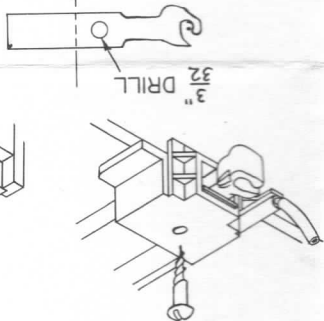
Property of
NASE Inc.



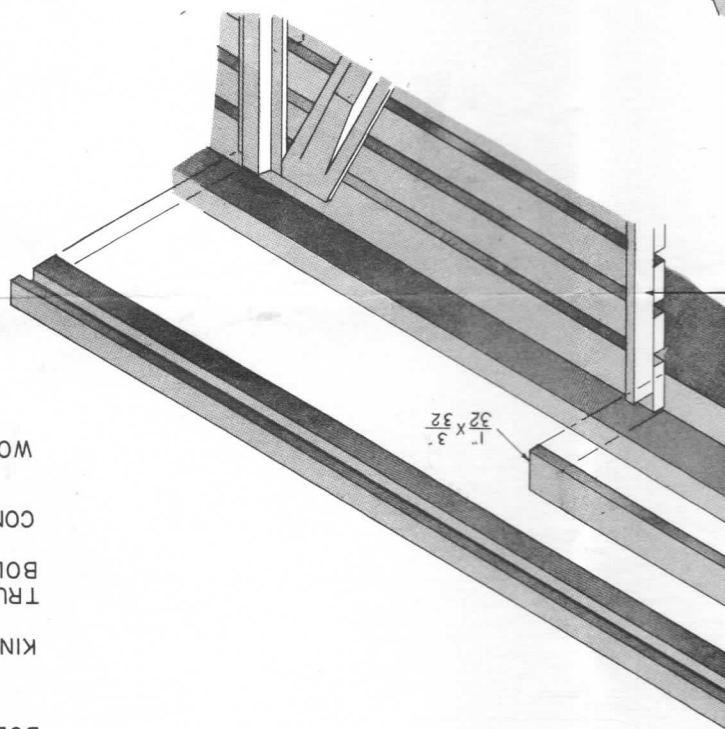
METHOD OF MOUNTING
TRUCKS TO BOLSTERS.

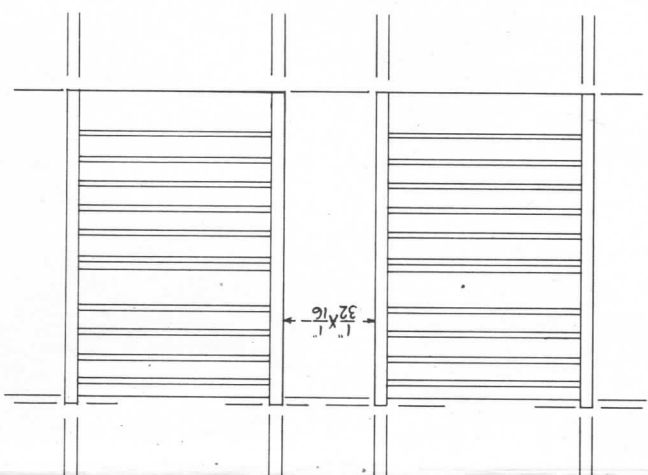
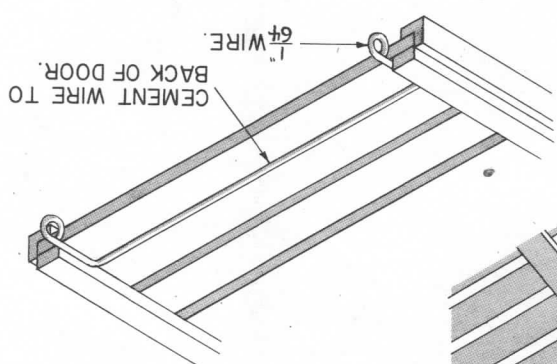
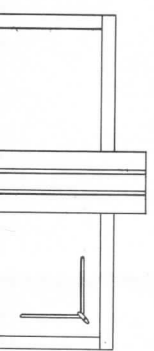


CUT SHANK.

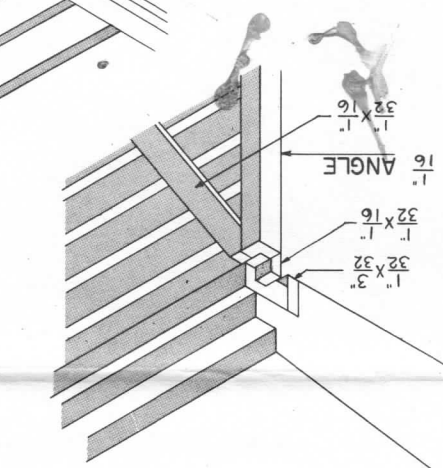


1" x 3/32"





6. Paint entire car. Stock cars are usually white—washed inside with the whitewash running down the outside. Paint doors before attaching to car.



7. Attach letter boards, couplers and trucks.

$\frac{64}{1}$ wire for rods and strip brass for levers.

5. Attach roof walk, ladders etc. Complete brake rigging is shown for the super dewater. Use

4. Make up upper deck. Attach sides, upper deck and door tracks. Lower door guide is $\frac{32}{16}$ " wire.

braces. See enlarged views for details.

side and door material on the templates and
 en with thumb tacks. Cement bracing in place. Trim
 s and doors before removing from template. Turn

Attach corner posts.

2. Cement bracing to ends. Cement floor boards to sub-floor. Notch ends of floor boards to simulate separate boards. Assemble floor, ends and roof. Attach corner posts.

Drill bolsters, crossbearers and center sill for train pipe. Assemble underframe.

