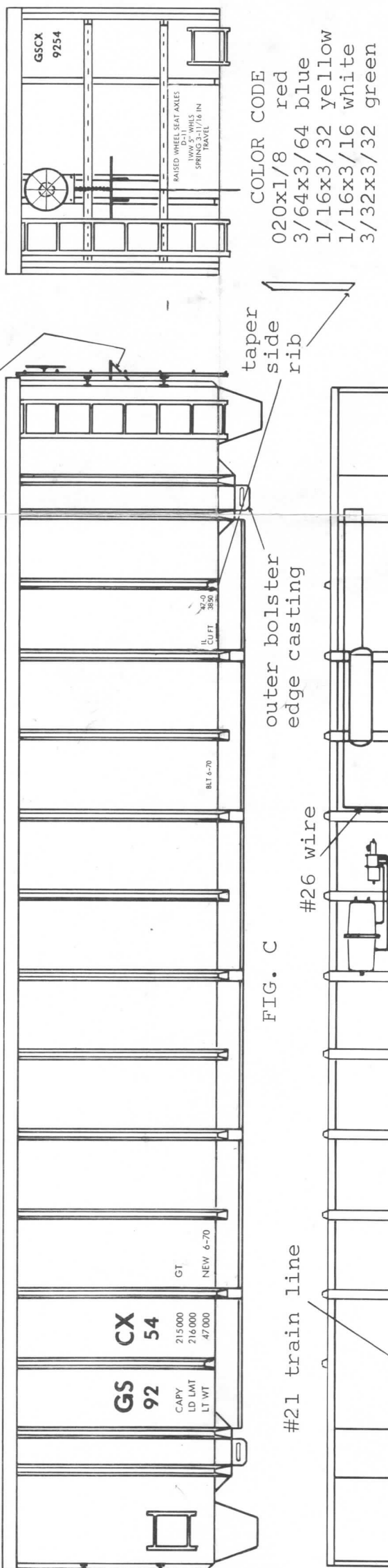
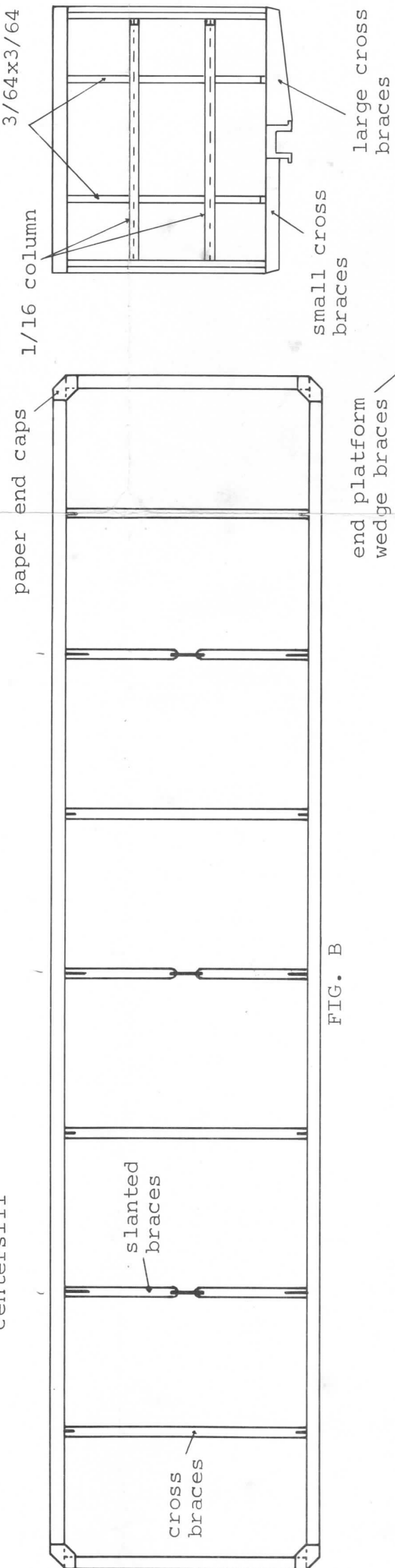
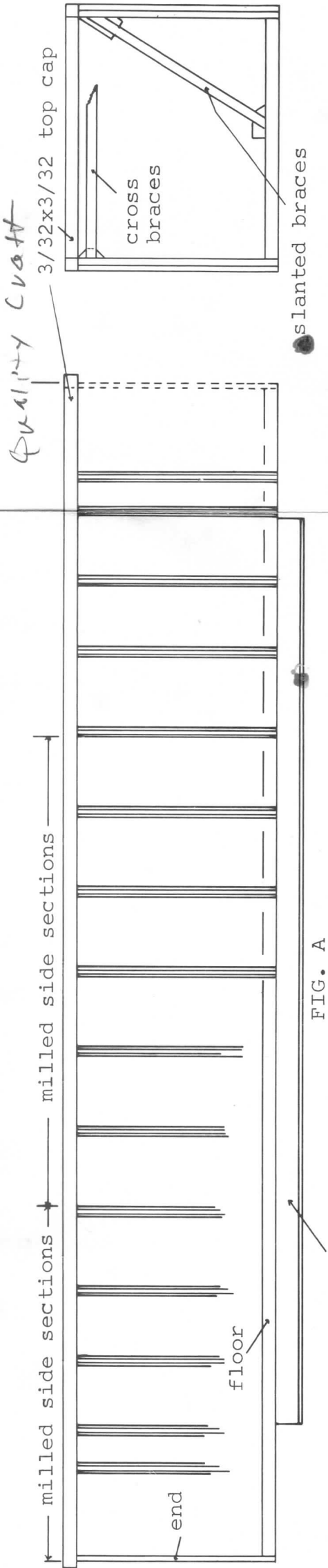
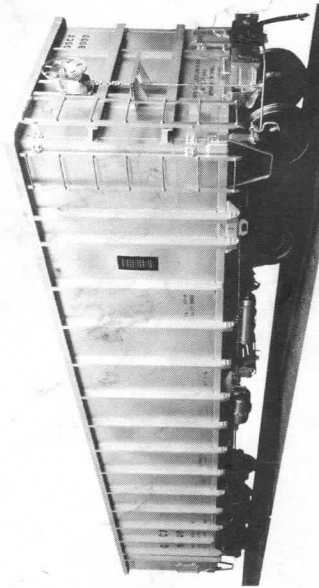


Glue 3 side sections together to form a complete side as shown in Fig. A. Several coats of Scalecoat Sanding Sealer should now be applied to all wood parts, using 00 steel wool after each coat. Before starting assembly, mark the position of the six inside slanted braces on the top of the floor. Carefully glue the 1/32 ends to the ends of the floor. Cap the top of the sides with 3/32x3/32. BE SURE THAT IT EXTENDS AT LEAST 1/16" EACH END, BEYOND THE LENGTH OF THE SIDES. Glue on the sides, cap the ends with 3/32x3/32 and sand off the side top caps to match the end caps, bevel the edges as shown in Fig. B, cut paper top caps and place. Place the 6 inside metal slanted braces and the 4 cross braces, Fig. A&B. Glue in place the 4 outside bolster braces, Fig. C, place the bolsters and the centersill, Fig. D. File the ribs on the outside bolster braces to match those on the side of the car, taper the bottom of the 3rd rib in from each end, Fig. C. Place the small under ribs, Fig. B, C&D, being sure that they extend to the outer edge of the side ribs, repeat for the large shaped ribs. Sand the bevel on the end edges of all under cross ribs. Fig. D, place the 4 piece brake system, #21 train line and #26 small pipes, followed by the coupler pockets of your choice. Cut the 1/16 column end braces to length, taper the ends and place. Place the 3/64x3/64 vertical end braces between the columns and taper the bottom ones. The brake wheel end, Fig. C, has two extra on which to place the ajax housing and end platform. Cut a small piece of 020x1/8 and place across these ribs so that the ajax is placed on in a straight vertical position. Glue on the ajax and brake wheel, side and end ladders, end platform and the 020x1/8 wedges under it. Place the #26 wire down from under the end platform and form the steps from flat wire. The entire car is painted using #47 Scalecoat aluminum, decal and overspray with Scalecoat Dull or Gloss Finish. Use roller bearing trucks and couplers of your choice. Should you find any part missing or broken, write for free replacement.

MANUFACTURED BY A MODEL RAILROADER FOR MODEL RAILROADERS



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